

## SPECIFICATIONS FOR 46" SERIES SERVICE BODY CABLE LIFTGATES 1,600 LB. CAPACITY

2/09

### I. LIFTGATE FEATURES

- A. Lifting capacity: 1,600 lbs
- B. Maximum bed height: 46"
- C. Electrical connections: Electrical power source is supplied through the vehicle's parking lights. The liftgate is wired via the license plate light wires on the truck. Turning off the parking lights will prevent unauthorized operation of liftgate. The liftgate will not operate without the parking lights in the "ON" position. A 150-amp heavy-duty circuit breaker with manual reset is furnished to protect the battery and electrical system on the vehicle.
- D. Control switch: The control switch is mounted of the curbside of the truck. It is mounted on the outside of the upright and up high enough to be inaccessible to small children. The gate is controlled by a 3-way toggle switch; up-neutral-down.
- E. Plated cylinder shaft: chrome plated cylinder shaft to help prevent rusting.
- F. Hydraulics:
  - 1. All hydraulics are totally enclosed in the housing of the liftgate for weather protection.
  - 2. Electric/hydraulic power unit has a built-in relief valve to prevent overloading of the liftgate while raising.
  - 3. An in-line flow control valve on the cylinder helps control the speed of the oil coming out of the cylinder returning to the reservoir when lowering the liftgate under loaded conditions.
- G. Drop-away platform: platform of liftgate will "drop-away" for easy dock and forklift loading direct into truck bed.
- H. Gates are painted in black electrocoat topcoat.

### II. LIFTGATE SPECIFICATIONS

- A. Liftgate housing: 8 ga. steel front and 10 ga. steel rear
- B. Upright housing: 10 ga. upright steel
- C. Reinforced single-wall platform:
  - 12 ga. TPX load skin
  - Three – 1 pc. 12 ga. internal reinforcing channels that run the full width of the platform

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- D. Platform floor surface area:
  - E46-64SB = 62" wide x 36" deep w/tapered edge
  - Includes 9" fold-out extension and tapered ramp with torsion spring as standard equipment.
- E. Platform support links: 1/4" x 1-1/4" steel support links connect the platform to gate frame for loading surface support
- F. Platform latches: latches located at the top of the uprights are spring loaded and quick release
- G. 7/8" dia. "D" hole pins with snap rings for arm pins
- H. Liftgate cable: 1,600 lb. capacity liftgates have 5/16" dia., 6 x 36 (WS) stranded cables
- I. Pulleys: upright pulleys are 4" dia. and housing pulleys are 4-1/2" dia.
- J. Cylinder: cylinder has 2-1/4" bore with 15-1/2" stroke with 4-1/2" dia. pulley
- K. Composite bushings: maintenance free bushings at all pivot points to eliminate the need for grease zerks and necessity of lubrication
- L. All retaining pins for pulleys, lift arms, cylinder trunnion and lift cables are to be retained by snap rings, not rivets, for easy accessibility

### III. LIFTGATE OPTIONS

- A. 2-button hard wired hand-held control system with plug-in
- B. Aluminum treadplate platform
- C. Audible safety alarm
- D. Rhino Linings Tuff Stuff® is available as a platform option
- E. Zinc plating is available as a platform option